



4.4

# 2 bolletjes ijs.

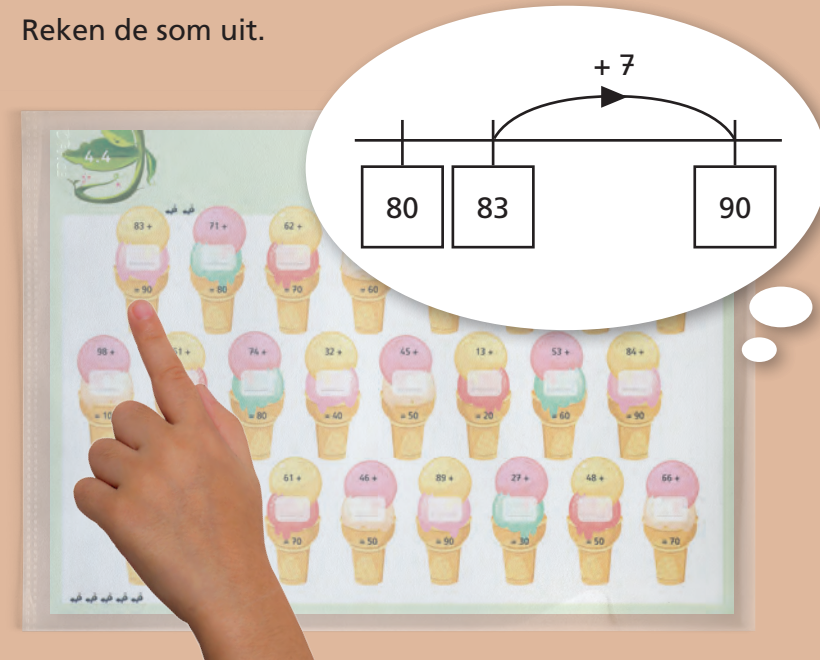


5

1 Stop de kaart in de hoes.



2 Reken de som uit.



3 Schrijf het antwoord op.



4 Maak elke rij binnen 1 minuut.





 83 + _____ = 90	 71 + _____ = 80	 62 + _____ = 70	 53 + _____ = 60	 44 + _____ = 50	 35 + _____ = 40	 26 + _____ = 30	 17 + _____ = 20
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 98 + _____ = 100	 51 + _____ = 60	 74 + _____ = 80	 32 + _____ = 40	 45 + _____ = 50	 13 + _____ = 20	 53 + _____ = 60	 84 + _____ = 90
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 92 + _____ = 100	 65 + _____ = 70	 61 + _____ = 70	 46 + _____ = 50	 89 + _____ = 90	 27 + _____ = 30	 48 + _____ = 50	 66 + _____ = 70
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